

Bodø 16.09.2015

To whom it may concern

Installing Safety Pin on PLT Mini for DGzRS

Scope: How to modify and mount the safety Pin.

You will need the following tools:

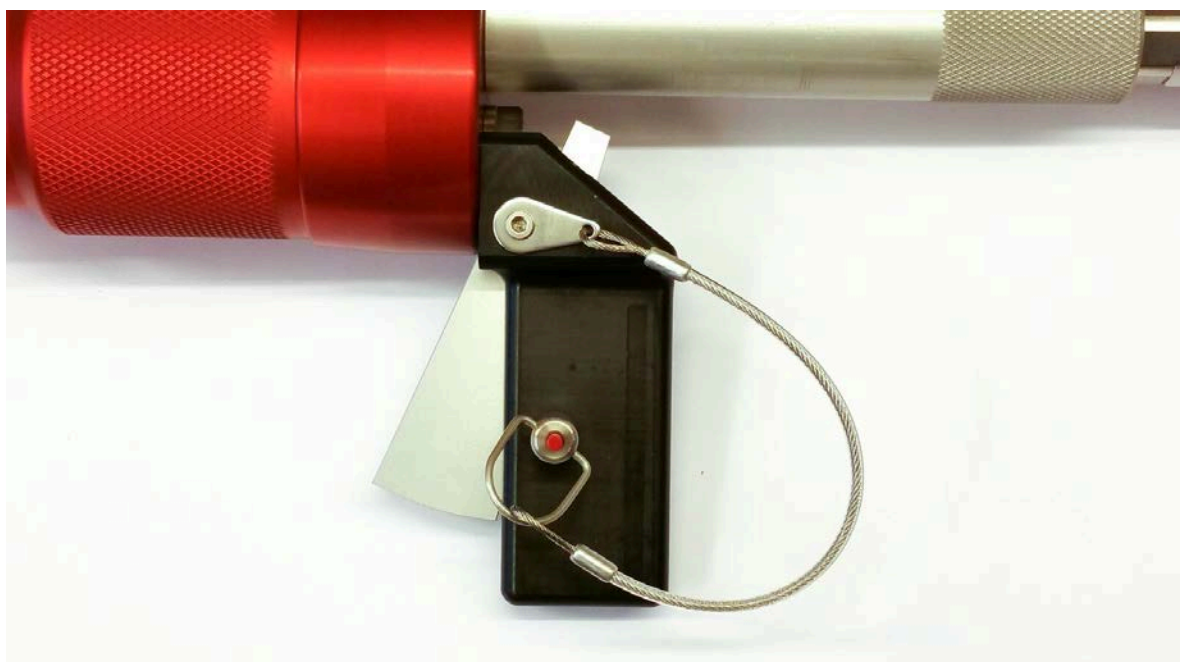
- Umbraco key 3mm 1 pcs included
- Drill bit 6mm 1 pcs included
- Template 1 pcs included

The following parts are used:

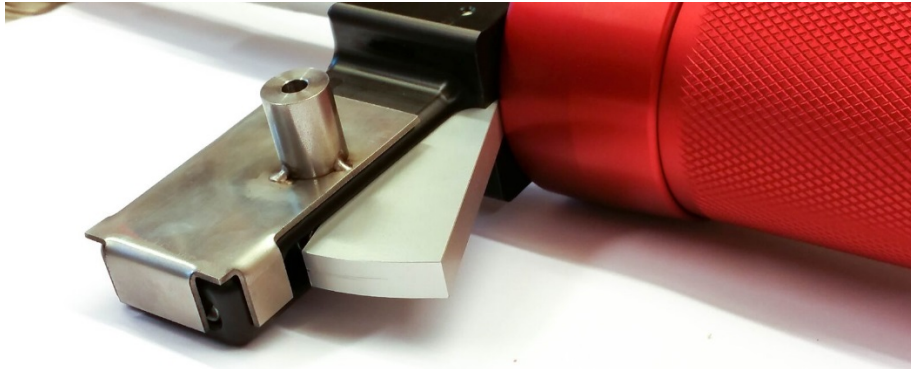
- 6mm locking device with center knob
- Wire chain
- 4mm x 50mm Umbraco screw



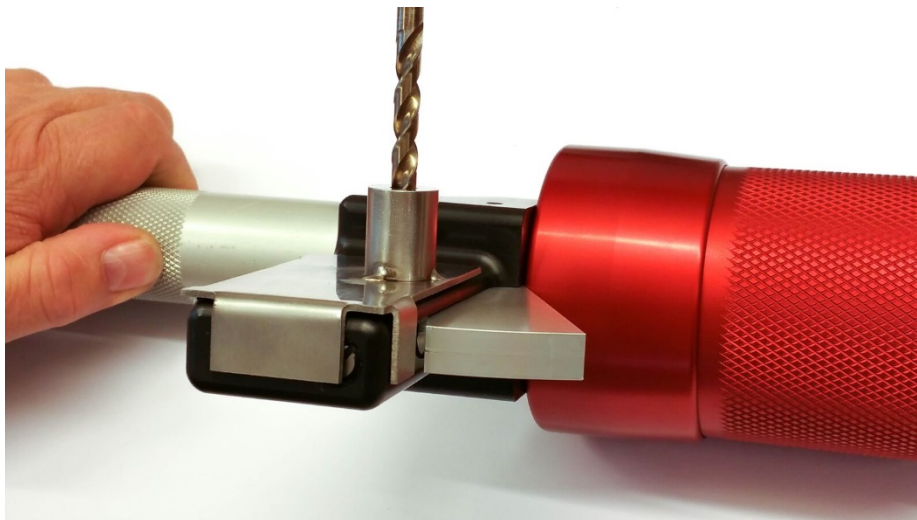
This is a picture showing the final solution:



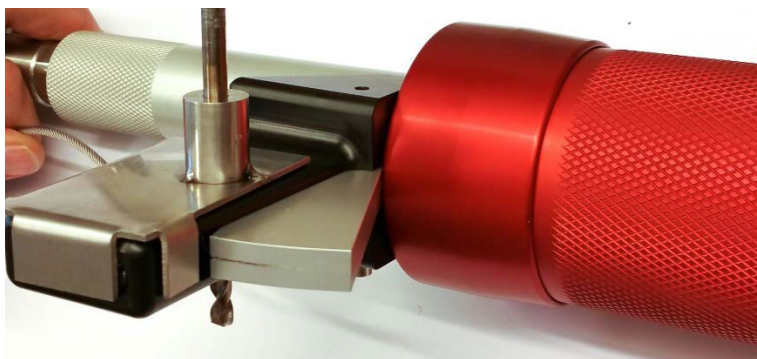
Please follow this procedure:



Place the template on the handle as shown.



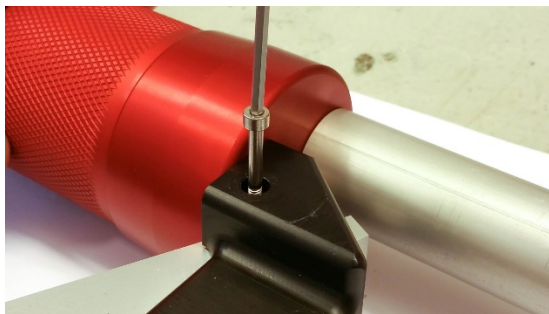
Mount the 6mm drill bit on a machine and place it down in to the drill support.



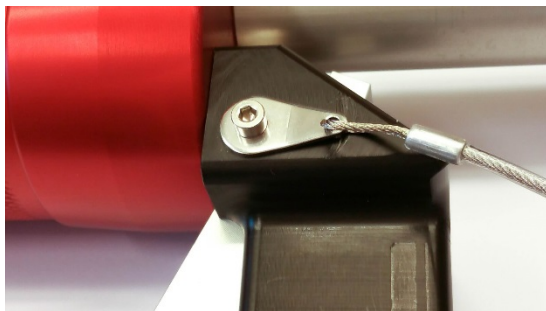
Drill through the handle as shown.



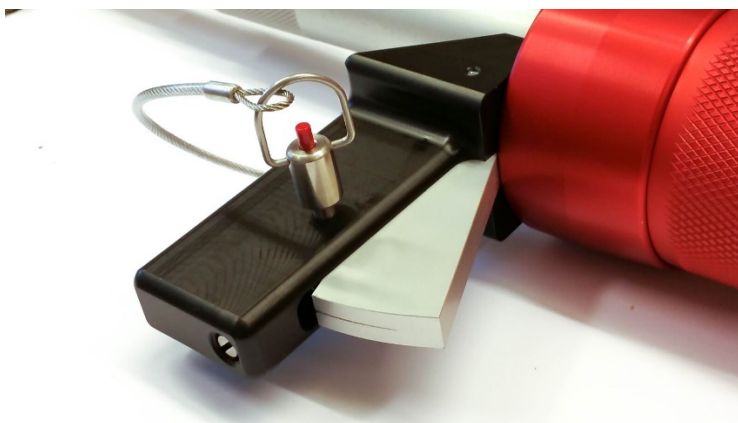
Mount the wire chain according to these pictures.



Take out the shown Umbraco screw.



Insert the new 50mm Umbraco screw as shown with the eye of the wire chain. **DO NOT** overtighten the screw, as this will squeeze the trigger handle.



By pushing the red knob on the safety pin, the pin can be taken in or out of the 6mm drilled hole.

When inserted, it is not possible to operate the trigger.

RK 2015